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## Shipping and Packing List

Quantity	Description
1	Equipment Interface Module.
1	Installation and setup guide
1	Warranty certificate

## WARNING

Improper installation, adjustment, alteration, service or maintenance can cause property damage, personal injury or loss of life.  
Installation and service must be performed by a licensed professional HVAC installer (or equivalent) or a service agency.

## Application and Requirements

### Indoor Transformer Requirements

The following lists the required indoor unit transformer rating (VA) for specific configurations.

Table 1. System VA Loading Chart

Configuration	Minimum Transformer Rating (VA)
2-Stage HP, 3-Stage Electric heat	70
2-Stage HP, 2-Stage Furnace (with tempering)	70
2-Stage HP, 2-Stage Furnace (without tempering)	50
2-Stage AC, 2-Stage Furnace	40

### Equipment

The Equipment Interface Module (EIM) is used with an Allied Air Comfort Sync® thermostat using the R, i+, i-, and C terminals. The EIM is the interface between non-communicating HVAC equipment and Allied Air Comfort Sync® HVAC equipment.

**NOTE:** *EIM will support single- or variable-stage outdoor units with single-stage or variable-stage indoor furnaces.*

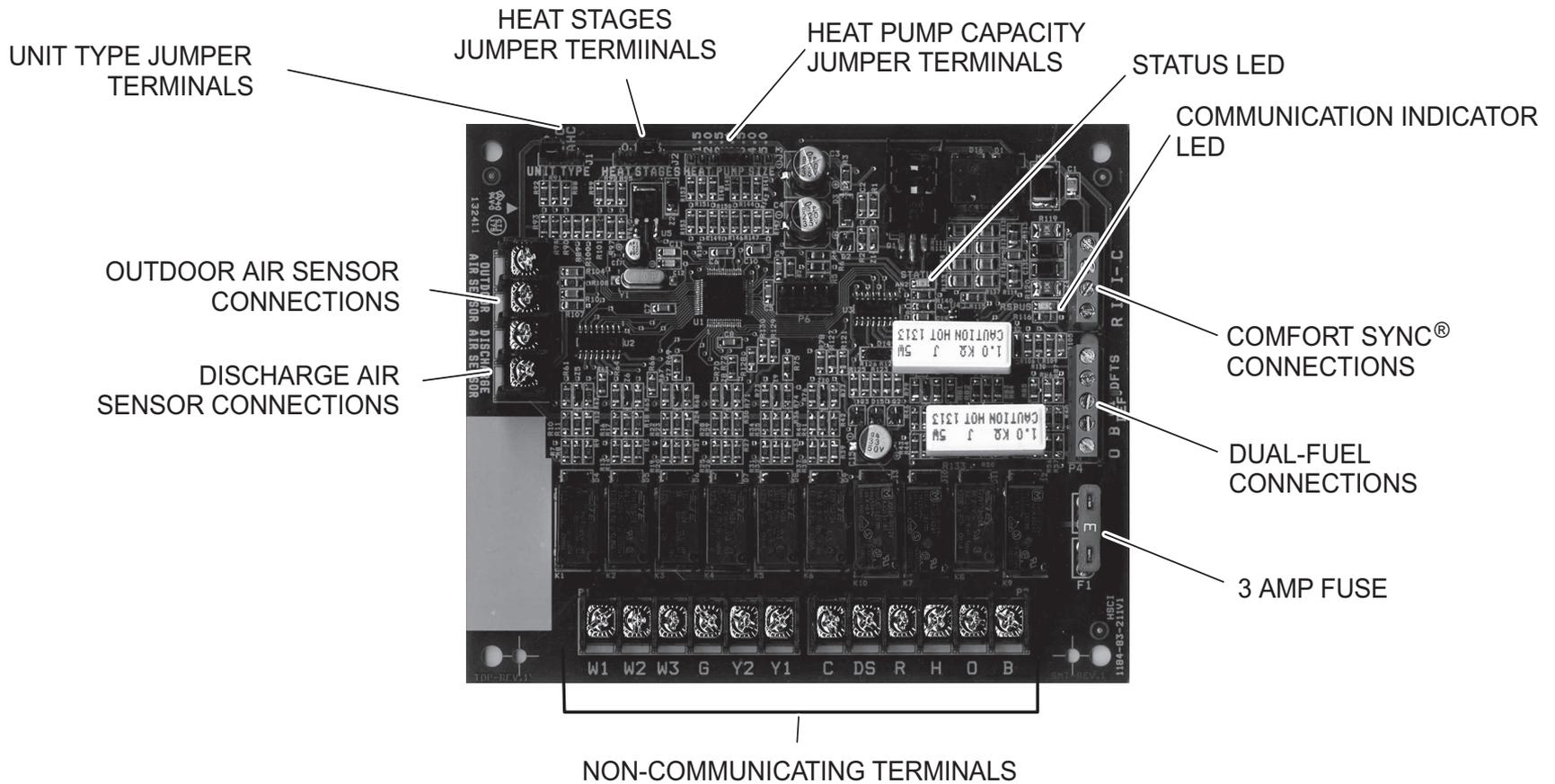


Figure 1. Terminals and LEDs

## ⚠ CAUTION

Electrostatic discharge can affect electronic components. Take precautions during unit installation and service to protect the unit's electronic controls. Precautions will help to avoid control exposure to electrostatic discharge by putting the unit, the control and the technician at the same electrostatic potential. Neutralize electrostatic charge by touching hand and all tools on an unpainted unit surface before performing any service procedure

## EIM with Air Handler or Furnace (Indoor Unit) and either a Air Conditioner or Heat Pump (Outdoor Unit)

NOTE: For dual-fuel applications, additional components may be needed to be added.

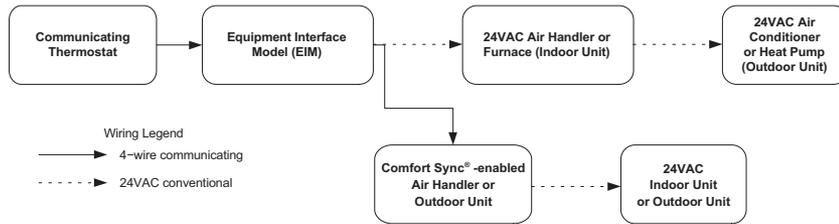


Figure 2. System View

## ! WARNING

Controls in this module are sensitive to moisture. Do NOT secure this module to the sheet metal cabinet where moisture may condense during periods of high humidity. Secure the module to a nearby wooden stud, if possible.

## Installation

## IMPORTANT

The Allied Air Comfort Sync® thermostat paired with the Equipment Interface Module (EIM) will work with most 24VAC furnaces, air handlers, air conditioners and heat pumps (up to 2-stages of cooling and 3-stages of heat).

The Allied Air Comfort Sync® thermostat without the Equipment Interface Module (EIM) will work with Allied Air Comfort Sync® HVAC equipment.

1. Remove the module cover.
2. Mount the Equipment Interface Module (EIM) near the indoor unit.

3. Use the wiring diagrams reference in the section titled “Field Wiring” on page 10 to complete the wiring connections for the specific application and configuration.

## Configuration Setup

How the EIM is configured is determined by the system components.

**NOTE:** Changing jumper positions after the control has been powered-up requires recommissioning for the change to be recognized.

**NOTE:** When the Equipment Interface Module is replaced, recommissioning the Allied Air Comfort Sync® thermostat will also need to be re-accomplished. See the Allied Air Comfort Sync® thermostat Setup Guide for recommissioning procedure.

The following examples are two typical configurations used with the EIM. There are other applications as well and are address in the wiring diagrams section titled “Field Wiring” on page 10. Those diagrams will indicate all required jumper settings on the EIM and wiring connections.

### EIM, 24VAC Furnace and Allied Air Communicating Heat Pumps

See “Figure 12. Dual-Fuel - Conventional Furnace with Communicating Heat Pump (1 or 2-Stage)” on page 11 for wiring details.

1. Set the EIM Unit Type Jumper to **IFC**.
2. Set the EIM Heat Stage Jumper (see “Table 3. Heat Stage Jumpers” on page 5) to the applicable number of furnace heat stages or number of electric heat stages.
3. Use the Allied Air Comfort Sync® thermostat to complete the commissioning procedure.

### EIM, Allied Air Communicating Furnace and 24VAC Heat Pump

See “Figure 11. Dual-Fuel - Communicating Furnace with Conventional Heat Pump (1 or 2-Stage)” on page 11 for wiring details.

1. Set the EIM Unit Type Jumper to **Heat Pump**.
2. Set the EIM Heat Stage Jumper (see “Table 3. Heat Stage Jumpers” on page 5) to the applicable number of heat pump heating stages.

3. Use the Allied Air Comfort Sync® thermostat to complete the commissioning procedure.

**NOTE:** For two-stage heat pump go to the heat pump defrost control, locate P3 - low ambient thermostat pins and disable this function by removing the installed jumper and relocating it to one pin only.

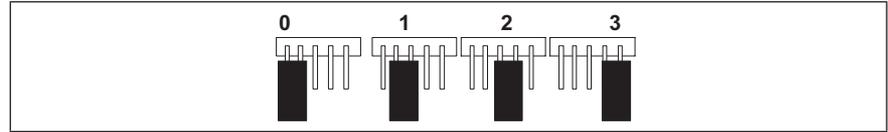


Figure 4. Heat Stage Jumper Positions

### Indoor Unit Type Jumpers

Set the unit type jumper for the type of indoor unit being used (see Table 2 and Figure 3). If jumper is missing from the jumper pins, then alarm 130 is activated.

Table 2. Unit Type Jumpers Positions

Jumper Position	Indoor Unit
HP	Communicating Furnace
IFC	Conventional Furnace
AHC	Conventional Air Handler

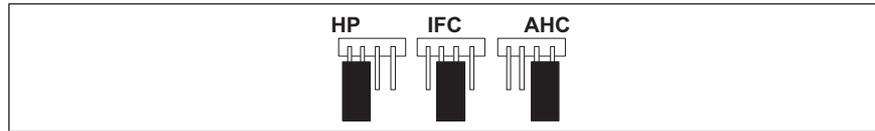


Figure 3. Unit Type Jumper Positions

### Heat Stage Jumper Positions

The factory default setting is position 2 (two heat stages). If jumper is missing from the jumper pins, then alarm 130 is activated. Depending on the type of equipment and system set up being used:

- Set the number of stages of electric heat (air handler) when jumper pin selection is AHC selection.
- Set the number of stage of gas heat (Furnace) when jumper pin selection is IFC.
- Set the number of stages of the compressor when jumper pin selection is HP.

Table 3. Heat Stage Jumpers

Label (Position)	Air Handler Heat Stages		Furnace Heat Stages		Heat Pump Stages	
	Number of Electric Heat Stages	Stage Percentage	Number of Gas Stages	Stage Percentage	Number of Compressors Stages	Stage Percentage
0	No Electric Heat	0	1	100%	1	100%
1	1	100%	1	100%	1	100%
2 (default)	2	50%, 100%	2	70%, 100%	2	70%, 100%
3	3	33.5%, 66.5%, 100%	2	70%, 100%	2	70%, 100%

**NOTE:** If jumper is missing, setting defaults to single stage. Changing jumper position after power-up requires recommission for the change to be recognized.

### 24VAC Heat Pump Size Setting

Heat pump size must be configured when using a non-communicating heat pump using the Heat Pump Size jumper (see Figure 5). Factory default setting is for 3.0 (3-ton). If jumper is missing from jumper pins then alarm 130 is activated.

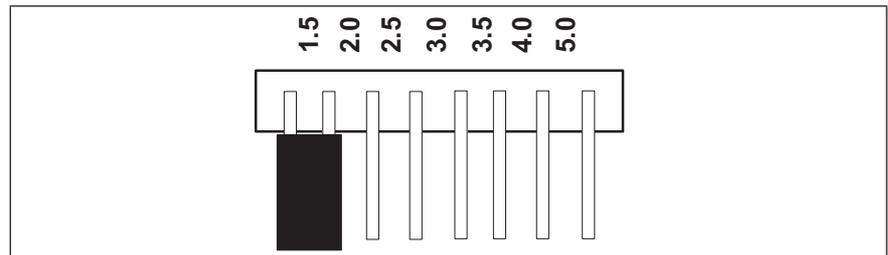


Figure 5. Conventional Heat Pump Capacity Jumper Setting

## Air Temperature Sensor Connections

Refer to “Figure 1. Terminals and LEDs” on page 3 for various terminal locations.

**Table 4. Outdoor Air and Discharge Air Sensors**

Label	Function / Description
Outdoor Air Sensor	Show ambient temperatures (optional if weather feed is acceptable or outdoor unit is a communicating unit; use X2658 Outdoor Sensor - 2 terminals).  <b>NOTE:</b> <i>Wiring distance between the EIM and the outdoor temperature sensor can not exceed 150 feet (45 meters) when wired with minimum 22AWG (Recommend) 18AWG dedicated two-conductor thermostat cable.</i>
Discharge Air Sensor	Optional for diagnostics of indoor air; use 88K38 Discharge Air Sensor - 2 terminals.

## Allied Air Communicating Terminal Connections and Wiring Recommendations

**Table 5. Communicating Terminals**

Label	Function / Description	Thermostat Wiring
R	24VAC communication power Input	18AWG unshielded
i+	Communication high – data line	18 - 22AWG shielded (recommended)
i-	Communication low – data line	
C	24VAC communication common power Input	18AWG unshielded

# IMPORTANT

Use 18AWG unshielded thermostat cable (field-provided) for power terminals (R and C) and all non-communicating terminals. Highly recommend using 18 - 22AWG shielded thermostat cable for communications terminals ( i+ and i-) which will help eliminate any noise interference.

## Dual-Fuel Terminal Connections

**Table 6. Dual-Fuel Terminals**

Label	Description	Function
DFTS	Pre-coil discharge air temperature (2 terminals)	The pre-coil discharge air sensor should be installed downstream of the gas heat exchanger and before the in door coil when a heat pump is used and defrost tempering is required.  It must be placed in free airflow, where other accessories (such as humidifiers, UV lights, etc.) will not interfere with its accuracy. Wiring distance between the EIM and the discharge air sensor should not exceed 10 feet when using 18AWG thermostat wire.
W1-DEF	Defrost signal input	This input is used in systems with non-communicating heat pumps for defrost indication. The input provides a nominal load of 50 mA, 24 VAC.
O	Heat Pump Reversing Valve (Powered for cooling)	In systems with communicating IFC, the EIM (HP) O output is connected to a non-communicating heat pump compatible with O signal for reversing valve operation. A 24VAC signal is generated on O for cooling operation, while the terminal is open for heating operation.
B	Heat Pump Reserving Valve (Powered for heating)	In systems with communicating IFC, the EIM (HP) B output is connected to a non-communicating heat pump compatible with B signal for reversing valve operation. A 24VAC signal is generated on B for heat pump operation, while the terminal is open for cooling operation.

## Conventional Terminal Connections and Wiring Requirement

**Table 7. Conventional Terminals**

Label	Description	Function
<b>18AWG unshielded thermostat cable (field-provided) for all non-communicating connections</b>		
W1	1st - stage heat output (1st stage gas heat output when configured as IFC and 1st stage electric heat output when configured as AHC).	
W2	2nd - stage heat output (2nd stage gas heat output when configured as IFC and 2nd stage electric heat output when configured as AHC).	
W3	3rd - stage heat output (3rd stage electric heat output when configured as AHC)	

**Table 7. Conventional Terminals**

Label	Description	Function
<b>18AWG unshielded thermostat cable (field-provided) for all non-communicating connections</b>		
G	Indoor blower control (continuous fan) (monitoring only). G input may be connected to IAQ devices such as Heat Recovery Ventilator (HRV) or Energy Recovery Ventilator (ERV) to turn the indoor blower on and off.	
Y2	2nd - stage compressor output	
Y1	1st - stage compressor output	
DS	24VAC dehumidification signal output. The DS terminal is powered when there is not a dehumidification call.	
C	Class II, 24VAC transformer common	R and C terminals are used to receive power from the indoor unit and capable of providing the power to the EIM and all the associated loads. The R power input uses a 3A fuse (Allied Air part number 25J4901).
R	Class II, 24VAC transformer power	
H	24VAC humidifier signal output	
O	Heat pump reversing valve (24VAC = cool)	Used as reversing valve output for heat pumps. The EIM uses a single-pole dual throw relay to generate O and B signals. Normally the O output is open and B output at 24VAC during heating calls. During cooling calls O is 24VAC and B open. With relay de-energized 24VAC is present on O terminal. When power off/ or control reset, 24VAC power shall not be present on the O terminal.
B	Heat pump reversing valve (24 VAC = heat)	

**LED Indicators**

This control has two green LED to indicate status and communication activity One LED is labeled Status and the other is labeled RSBUS.

**RSBUS LED**

The RSBus LED flashes when information is being communicated over the RSBus.

**Status LED**

The following table lists all status LED information.

**Table 8. Status LED (Green)**

Green LED	Function / Description
Steady On	Remains steady ON until the device sends its start-up message.
Blinks 3 second OFF and 1 second ON	Soft disable state
Blinks 2 second ON and 2 second OFF	Service is being provided (W, Y or G relay is ON, or G input ON)
Blinks 1 second ON and 1 second OFF	When alarms are present, you may review alarm(s) listed either on the homeowner notification screen or the <b>menu / settings &gt; advanced settings &gt; dealer control center &gt; notifications</b> screen. Information will be listed in either location on how to clear the alert code(s).

**Soft Disable**

Soft disabling is when the Allied Air Comfort Sync® thermostat detects an unknown control such as a indoor or outdoor unit control, zoning system or Equipment Interface Module (EIM) on the system communication bus. The thermostat sends the unknown control a message to go into soft disable mode until component is properly configured.

The Allied Air Comfort Sync® thermostat will not display any code for a soft disabled control. When soft disabling occurs only the control that has been disabled will display the blinking LED status. In this case, the control blinks three seconds OFF and one second ON.

Use the following procedure if the equipment interface module is displaying the soft disable code.

1. Confirm proper wiring between all devices such as thermostat, EIM, indoor and outdoor unit).
2. Cycle power to the control that is displaying the soft disable code.
3. Touch the **Allied Air** icon on the thermostat home screen and hold until the installer warning screen appears.
4. Touch **yes** to continue.
5. Touch **Setup** and then **confirm** to continue.
6. Use this Thermostat? Touch **press here** to continue.

7. Touch the **next** button to continue past the next three screens.
8. From the **System Devices** list, touch **reset ALL** to reset all devices.
9. Touch the **confirm** button.

The thermostat will reboot and start through the setup process again.

## IMPORTANT

If any jumpers were set incorrectly AFTER commissioning was completed, then reposition jumpers to correct positions. Re-running the commissioning procedure will be required at the Allied Air Comfort Sync® thermostat.

This completes the configuring of the conventional outdoor unit.

### Comfort Sync® A3 Commissioning (Conventional Outdoor Unit)

Both unit capacity and number of compressor stages are required to be configured through the Allied Air Comfort Sync® thermostat. Once the outdoor unit has been installed and connected to the equipment interface module, go to the thermostat and start the configuration process.

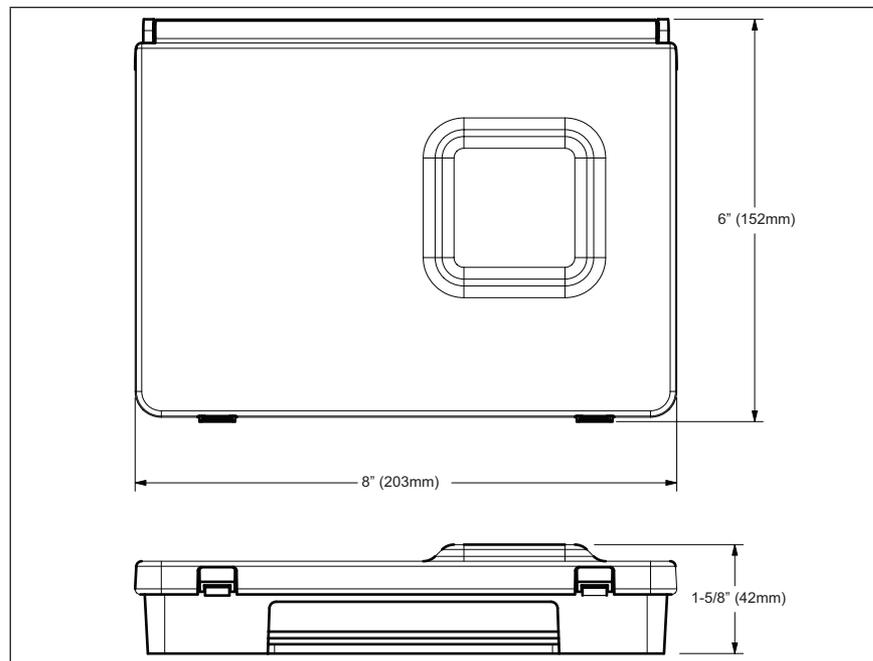
1. From the equipment found screen, touch the non-communication equipment location to add non-communicating equipment.
2. A add/remove equipment screen will appear. Under **Outdoor Unit Type**, select the applicable 1 or 2-stage unit.
3. Touch either the **plus** or **minus** buttons to selected the applicable **Outdoor Unit Capacity**. Valid options are **18, 24, 30, 36, 42, 48** and **60**.
4. Touch **save** to continue.

### Operating Environment Specifications

The Equipment Interface Module is designed to operate in the following environmental conditions.

- Operating Temperature Range: 40°F to 176°F (4.4° C to 80°C).
- Shipping and Storage Temperature Range: 40° F to 185°F (4.4°C to 85°C).
- Operating Humidity Range: 10% to 90% non-condensing at 104°F.

### Unit Dimensions



**Figure 6. Unit Dimensions**

## Dual-Fuel Operations

To use the EIM in dual-fuel mode, the following equipment combinations and configuration is required.

Defrost Air Tempering Kit (67M41) will be required. The included DT1 discharge temperature probe is inserted in the furnace air outlet between the furnace and the indoor coil to keep the furnace from overheating the coil which would cause heat pump high pressure tripping during the defrost cycling. The DT1 is only needed with non-communicating furnaces and is not required for air handlers.

Wiring example for the DT1 Discharge Temperature Probe is in “Figure 13. Dual-Fuel - Conventional Furnace with Conventional Heat Pump (1 or 2-Stage)” on page 12.

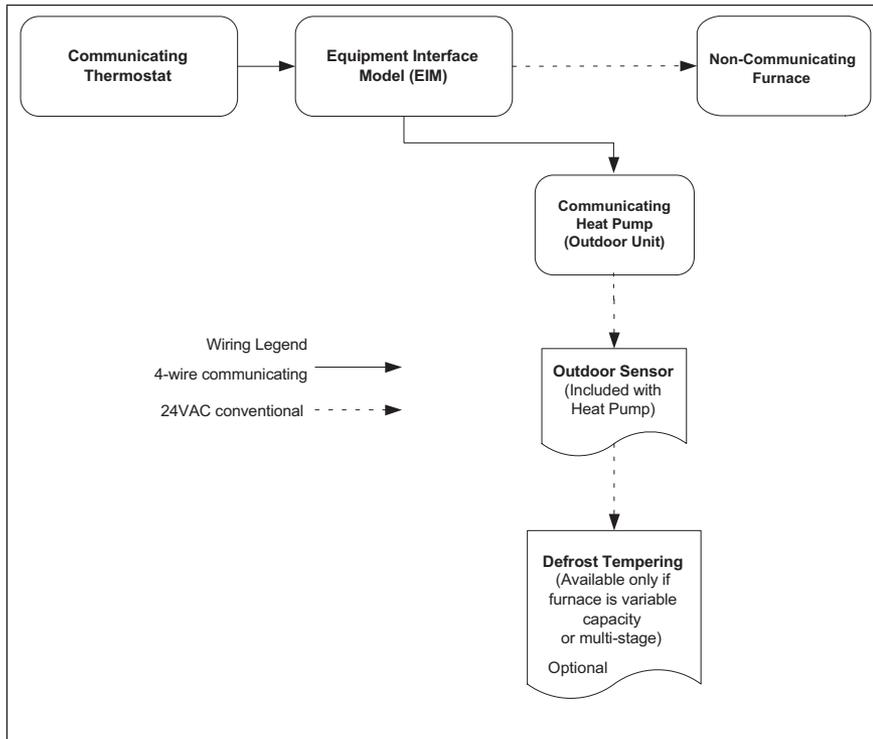


Figure 7. EIM, Conventional Furnace and Allied Air Communicating Heat Pump

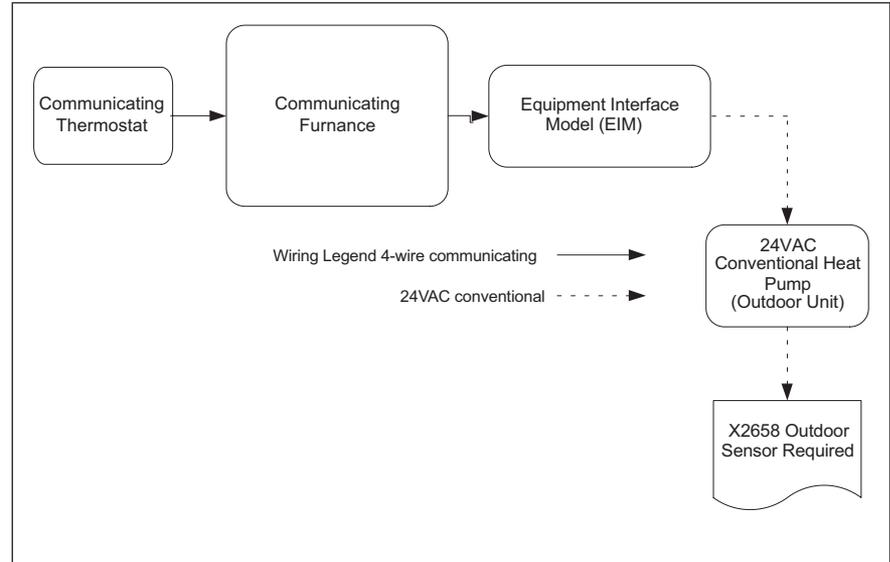


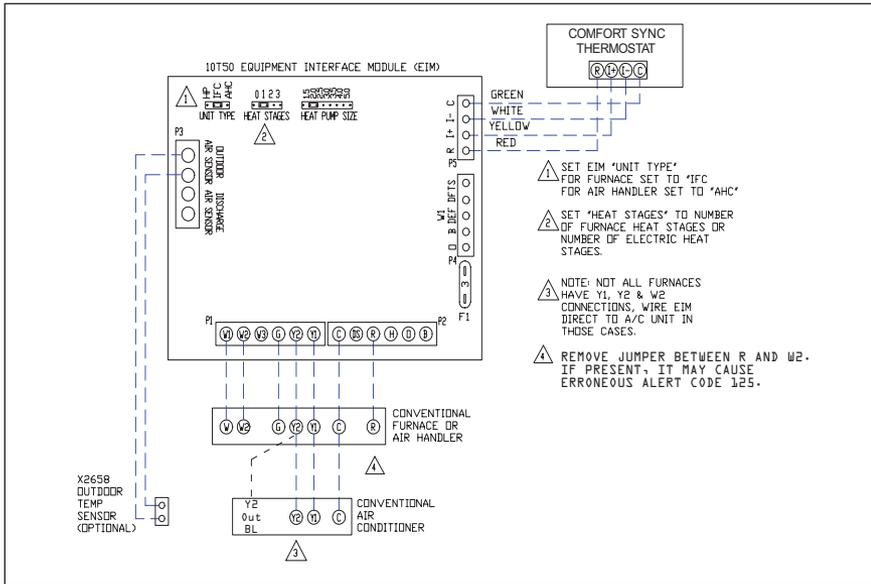
Figure 8. EIM, Communicating Furnace and Conventional Heat Pump

## Field Wiring

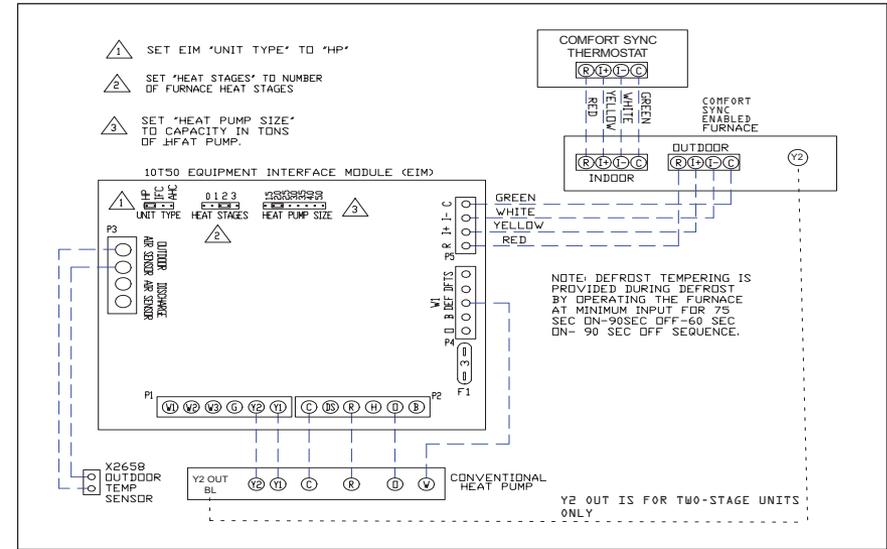
**Table 9. Wiring Diagrams**

System Type	Indoor Unit	Outdoor Unit	EIM Jumper Settings		Diagrams
			Unit Type	Number and Type of Heat Stages	
Air Conditioner	Conventional Furnace	Conventional Air Conditioner	IFC	Set to number of furnace stages.	Figure 9 on page 11
Air Conditioner	Conventional Air Handler	Conventional Air Conditioner	AHC	Set to number of air handler electric heat stages.	Figure 9 on page 11
Heat Pump	Conventional Air Handler	Conventional Heat Pump	HP	Set to number of heat pump compressor stages.	Figure 10 on page 11
Dual Fuel	Conventional Furnace	Communicating Heat Pump	IFC		Figure 12 on page 11
Dual Fuel	Communicating Furnace	Conventional Heat Pump	HP		Figure 11 on page 11
Dual Fuel	Conventional Furnace	Conventional Heat Pump	IFC		Figure 13 on page 12
Dual Fuel with Zoning	Communicating Furnace	Conventional Heat Pump	HP		Figure 16 on page 13
Baseboard Heat	Conventional Air Handler*	Communicating Air Conditioner or Heat Pump	IFC	Set to the number of heat pump compressor stages or air handler electric heat stages.	Figure 14 on page 12
Hot Water Coil with Aquastat Blower Control	Conventional Air Handler*	Communicating Air Conditioner or Heat Pump	IFC		Figure 15 on page 12
Accessories - Dehumidifiers, humidifiers, HEPA Bypass Filter (HRV / ERV)	Conventional Air Handler or Furnace	Conventional Air Conditioner or Heat Pump	IFC		Figure 17 on page 14

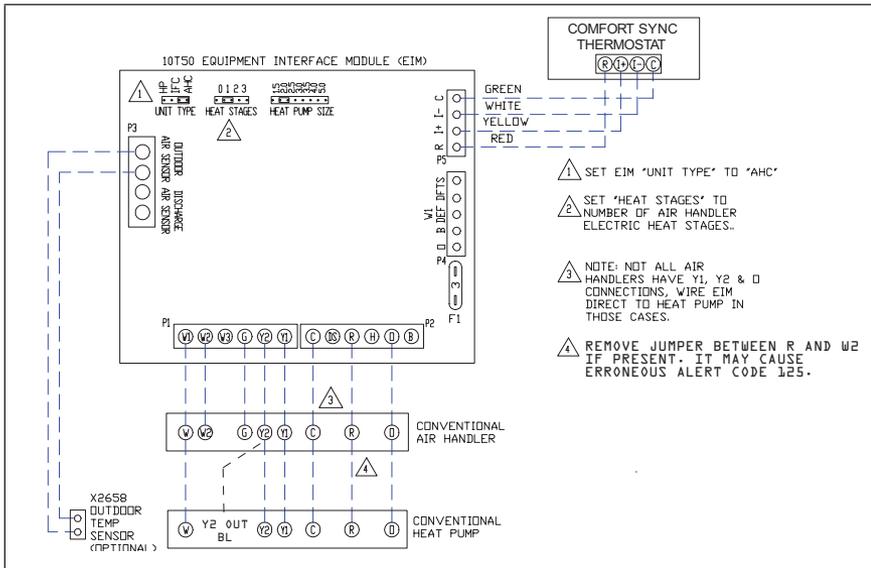
\* 24VAC conventional air handler or BCE4M or BCE7S used as 24VAC conventional.



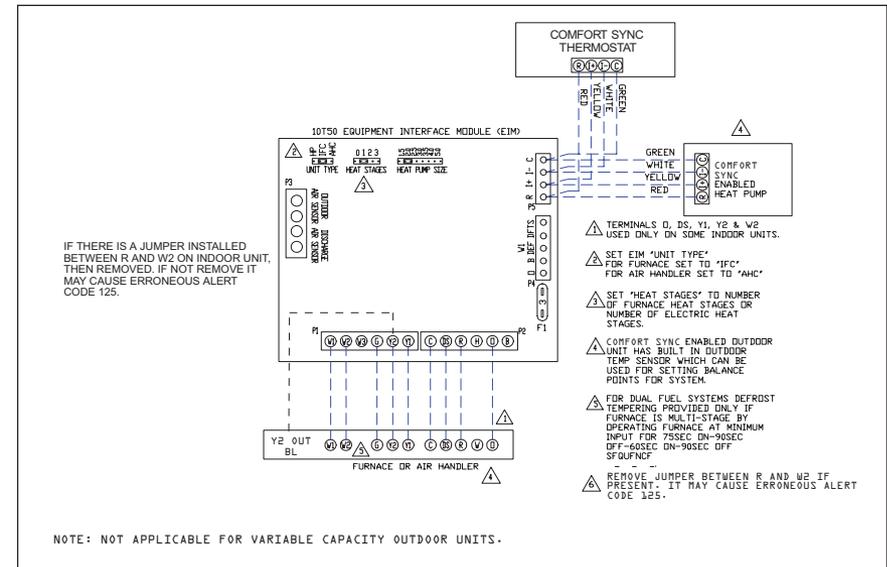
**Figure 9. Conventional Furnace or Air Handler with Conventional Air Conditioner (1 or 2-Stage)**



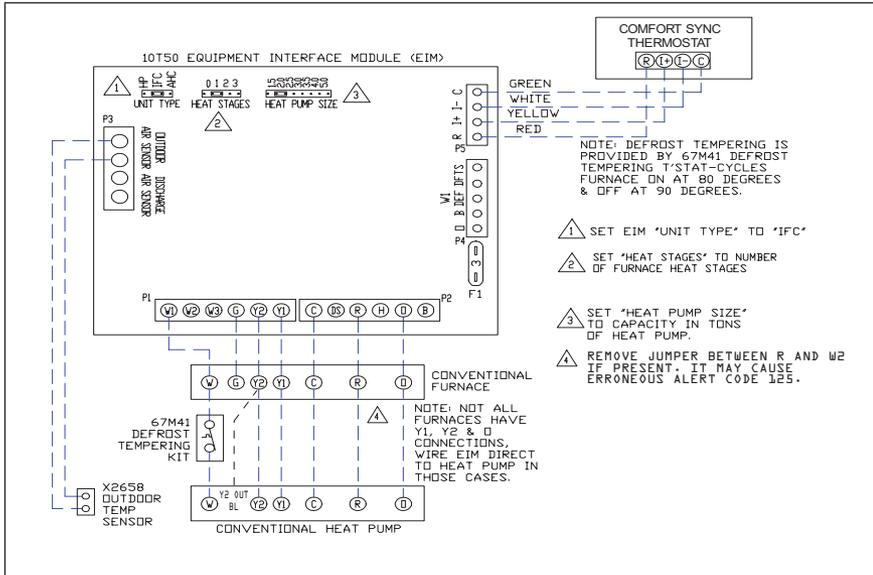
**Figure 11. Dual-Fuel - Communicating Furnace with Conventional Heat Pump (1 or 2-Stage)**



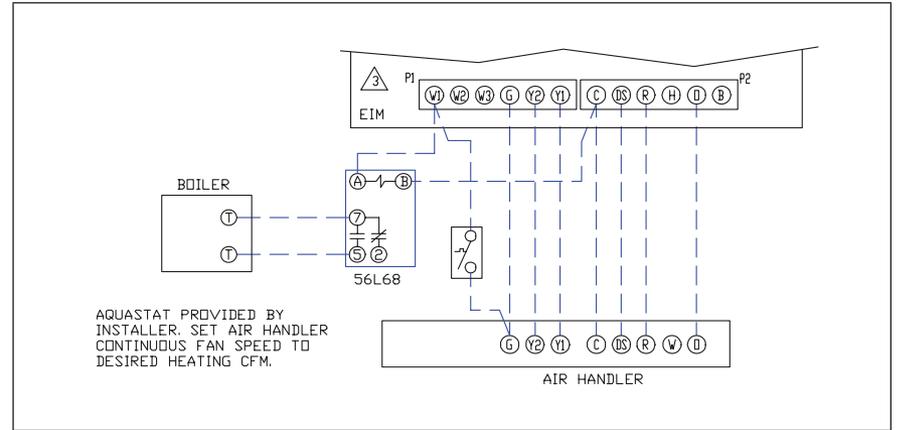
**Figure 10. Conventional Air Handler with Conventional Heat Pump (1 or 2-Stage)**



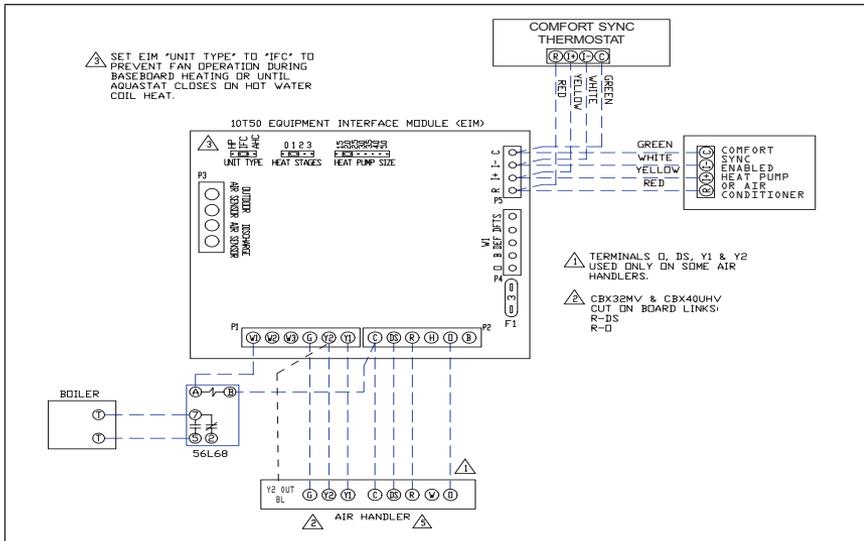
**Figure 12. Dual-Fuel - Conventional Furnace with Communicating Heat Pump (1 or 2-Stage)**



**Figure 13. Dual-Fuel - Conventional Furnace with Conventional Heat Pump (1 or 2-Stage)**



**Figure 15. Hot Water Coil Heat with Aquastat Blower Control - Conventional Air Handler (BCE4M)**



**Figure 14. Baseboard Heat - Conventional Air Handler (BCE4M) with either an Allied Air Communicating Air Conditioner or Heat Pump**

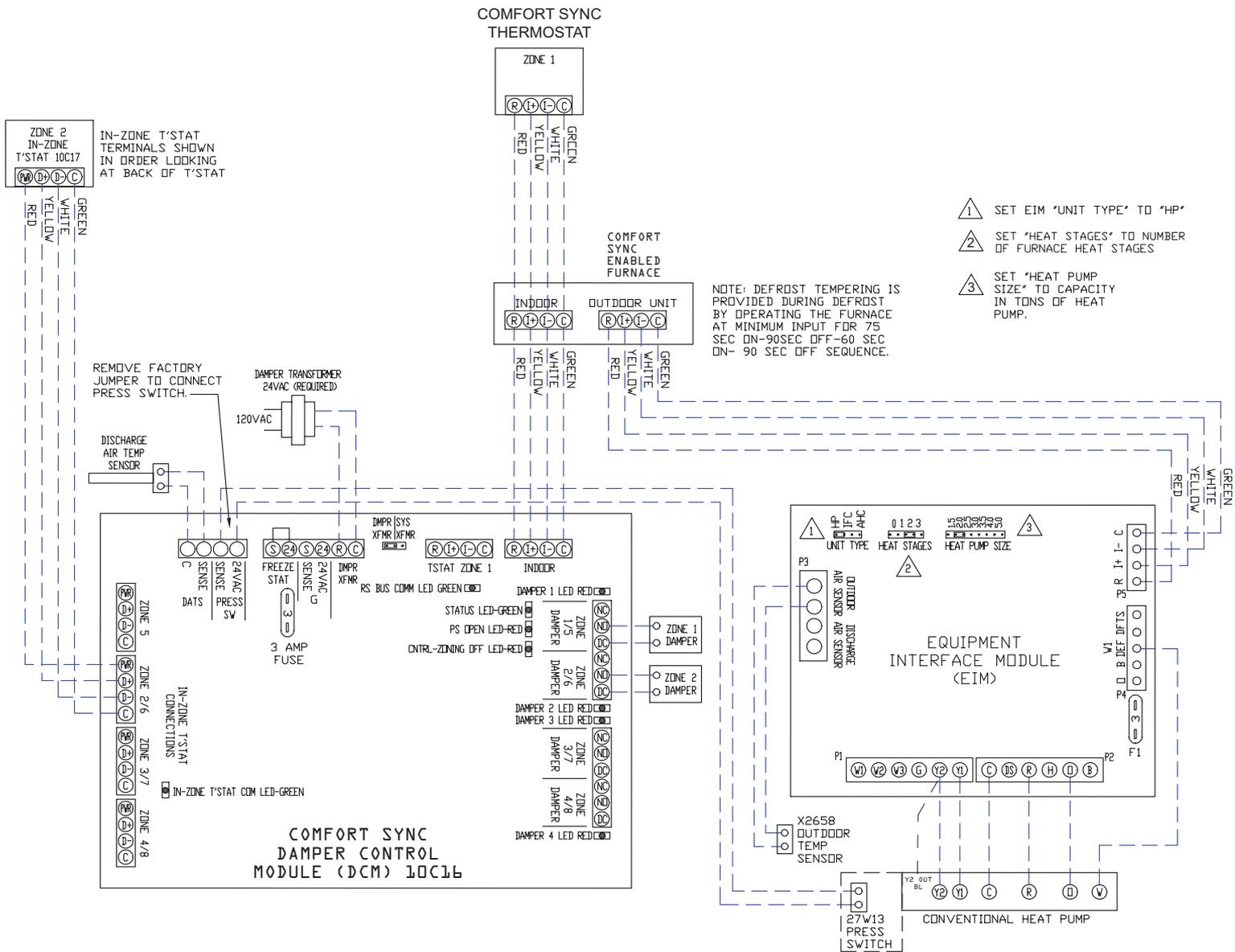


Figure 16. Dual-Fuel - Communicating Furnace, Zoning and Conventional Heat Pump

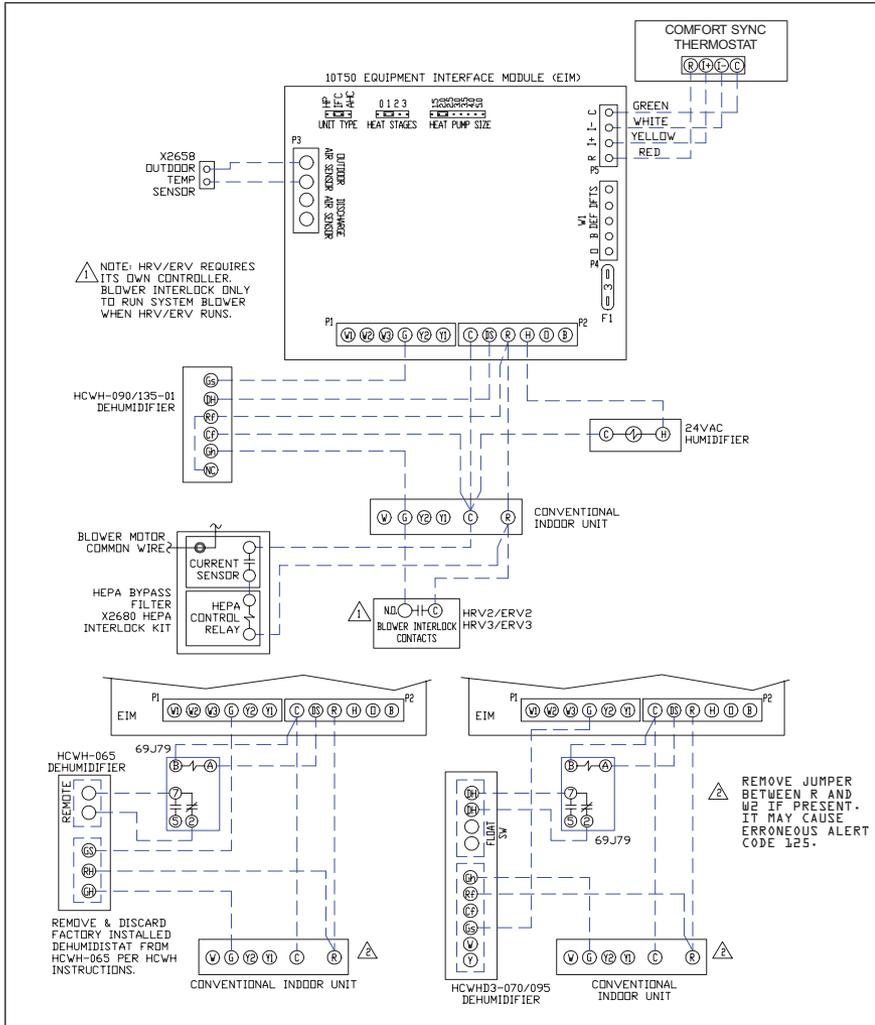


Figure 17. Optional Accessories with Conventional Indoor Unit (HEPA Bypass Filter, ERV/HRV, 24VAC Humidifier and HCWHD3 Humidifier)

## Alert Codes and Troubleshooting

Error codes are transmitted to the thermostat. No codes are stored in the EIM.

**Table 1. Alert Codes and Troubleshooting**

GF= Gas Furnace, AH=Air Handler, ID=Indoor unit (GF or AH), HP=Heat Pump, AC=Air Conditioner, OD=Outdoor Unit (AC or HP), ZA=Zone system and TS=Thermostat				
Alert Code	Priority Condition	Actual Displayed Alert Text Under Dealer Control Center > Notifications	Component or System Operational State and Troubleshooting Tip	How to Clear Alert Code
10	Service Urgent	Unknown Device Detected	<p>The thermostat when NOT in configuration mode has detected an unknown device. Typically the thermostat will send a command to the unknown device and place the device into a soft disable state. The soft disable control will indicate so as follows:</p> <p>On air handler, furnace and outdoor controls, the soft-disabled state is displayed by double horizontal lines on seven-segment display.</p> <p>On the damper control module, the green LED will flash 3 seconds on and 1 second off.</p> <p>On the equipment interface module, the green LED will flash 3 seconds on and 1 second off.</p> <p>A new communicating device has been added to the system since the original configuration setup was completed.</p> <p>Go to <b>menu &gt; settings &gt; advanced settings &gt; view dealer control center &gt; equipment</b> and press <b>reset all equipment</b>. This will allow the system to auto-detect any Allied Air communicating devices attached.</p>	Clear alert code by reconfiguring the system.
12	Service Urgent	Indoor Unit Not Detected	<p>Thermostat did not find an indoor unit. Make sure there is an Allied Air communicating indoor unit on the system.</p> <p>Check for voltage and missing component.</p> <p>Check <b>R</b>, <b>i+</b>, <b>i-</b> and <b>C</b> connections at mag-mount or subbase, smart hub and all attached communicating components.</p> <p>Ohm wires for electrical continuity.</p> <p>Cycle power to both indoor unit first and then thermostat.</p> <p>Verify that equipment interface module (if applicable) is configured as either an air handler or furnace when used with a non-communicating indoor unit.</p> <p>Go to <b>menu &gt; settings &gt; advanced settings &gt; view dealer control center &gt; equipment</b> and press <b>reset all equipment</b>. This will allow the system to auto-detect any Allied Air communicating components attached.</p> <p>Replace indoor unit control if there is no response.</p>	Automatically clears when the system detects that the issue no longer exists.

**Table 1. Alert Codes and Troubleshooting**

GF= Gas Furnace, AH=Air Handler, ID=Indoor unit (GF or AH), HP=Heat Pump, AC=Air Conditioner, OD=Outdoor Unit (AC or HP), ZA=Zone system and TS=Thermostat				
Alert Code	Priority Condition	Actual Displayed Alert Text Under Dealer Control Center > Notifications	Component or System Operational State and Troubleshooting Tip	How to Clear Alert Code
105	Service Urgent	Communication Problem	<p>One of the system components has lost communication with the system. The system component (device) is unable to communicate.</p> <p>A3 - Access dealer control center, select notifications icon, review alert code details to determine which device or unit has the communication problem. Review both active and cleared alerts.</p> <p>Zoning - Remove wire from smart hub to Comfort Sync® control and just have wiring from furnace.</p> <p><b>Troubleshooting:</b></p> <p>Check each control for additional codes</p> <p>In most cases issues are related to electrical noise. Verify that high voltage power is separated from the low voltage communication wires.</p> <p>Check for proper grounding on line voltage and low voltage wiring, transformer and equipment.</p> <p>Check for incorrectly wired or loose or spliced connections between system components (devices or units).</p> <p>Make sure all unused wires are tied together and taken back to the C terminal on the indoor control board as shown in the installation and setup guide.</p> <p>Disconnect all wiring to other system components (except thermostat to indoor unit) and reconnect one device at a time and recommission system each time a device is reconnected until the issue is located.</p> <p>Zoning: If zoning is installed and is wired directly from smart hub to Comfort Sync® control then disconnect that wiring. Run control wiring from the Comfort Sync® control directly to the indoor unit control. Wiring diagrams are provided in the Comfort Sync® Zoning Installation and Setup Guide.</p> <p>Float Switch: When using a float switch, use isolation relay to break common wire to outdoor unit. For testing purposes, remove float switch from the circuit.</p> <p>Firmware and Accessories: Make sure that smart hub has correct firmware version for added accessory. If software is not updated in system it will cause system operation issues.</p> <p>Inductive voltage from surrounding sources. Check each wire in AC mode to C on circuit board.</p> <ul style="list-style-type: none"> <li>&gt; Good voltage is .03-.3VAC inductive voltage is not an issue.</li> <li>&gt; Acceptable can be up to .7VAC with moderate success.</li> <li>&gt; Some units have worked with up to 1.2VAC with occasional success.</li> <li>&gt; Voltage over 1.2VAC needs to be addressed.</li> </ul>	Automatically clears when the system detects the issue no longer exists.

**Table 1. Alert Codes and Troubleshooting**

GF= Gas Furnace, AH=Air Handler, ID=Indoor unit (GF or AH), HP=Heat Pump, AC=Air Conditioner, OD=Outdoor Unit (AC or HP), ZA=Zone system and TS=Thermostat				
Alert Code	Priority Condition	Actual Displayed Alert Text Under Dealer Control Center > Notifications	Component or System Operational State and Troubleshooting Tip	How to Clear Alert Code
114	Service Soon/Service Urgent	AC Line Frequency / Distortion Prob	<p>In most cases the errors will have something to do with the transformer(s) phasing, input power or output loading (amperage load). For the air handler control only, alert code 114 is generated only if the measured line frequency is below 57Hz or above 63Hz and remains out of range for 10 consecutive seconds. We count power line cycles and determine line frequency every 1 second of time based on the processor's quartz crystal oscillator. We have a fair amount of filtering on when we consider a power line cycle to have occurred, so there would have to be really bad distortion for it to count an extra cycle or miss a real cycle.</p> <p>Voltage low enough to miss a cycle would generate an alert code 115. There are lots of events, such as power utility substation switching, that could occasionally make our power line frequency off by one count. These are rare one-time events and I don't know anything other than a generator with bad frequency that could cause problems long enough to cause this alert code.</p> <p>There is a frequency / distortion problem with the power to a specific system component. This alert code may indicate transformer overloading.</p> <p>Check the voltage and line power frequency.</p> <p>Check the generator operating frequency, if the system is running on back-up power.</p> <p>Correct voltage and frequency problems.</p> <p>System will resume normal operation five seconds after fault recovered.</p> <p>All applicable system component outputs are disabled – moderate condition.</p> <p>After 10 minutes, the priority condition is escalated – critical condition.</p> <p>Damper control module will operate in central mode only until proper voltage is restored or frequency distortion is resolved – moderate condition.</p> <p>If connected to Comfort Sync® Zoning, set damper control module transformer jumper to system transformer. Check for proper wiring. Replace 40VAC furnace transformer with 70VAC transformer. Re-commission system.</p> <p><b>NOTE:</b> <i>The unitary control (outdoor unit control board) whether it is a single, two-stage or multi-stage control is not displaying alert code 114.</i></p>	
115	Service Soon/Service Urgent	Low Secondary (24VAC) Voltage	<p>24VAC power to a system component control is lower than the required range of 18 to 30VAC.</p> <p>Check and correct voltage.</p> <p>Check for additional power-robbing system components (devices) connected to system.</p> <p>This alert code may require the installation of an additional or larger VA transformer.</p> <p>Damper control module will operate in non-zone mode until proper voltage is restored.</p>	Automatically clears when the system detects the issue no longer exists.

**Table 1. Alert Codes and Troubleshooting**

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Alert Code	Priority Condition	Actual Displayed Alert Text Under Dealer Control Center > Notifications	Component or System Operational State and Troubleshooting Tip	How to Clear Alert Code
120	Service Soon/Service Urgent	Unresponsive Device	<p>There is a delay in the system component responding to the system. Typically this alert code does not cause any operational issues and will clear on its own.</p> <p>This alert code is usually caused by a delay in the outdoor unit responding to the thermostat.</p> <p>Leaking voltage from strands within the bundle.</p> <ul style="list-style-type: none"> <li>&gt; Land only the <b>R</b> wire on the <b>R</b> terminal to load the bundle with 24VAC. <ul style="list-style-type: none"> <li>▶ Typically only the <b>R</b> wire needs to be landed to identify if voltage is leaking.</li> <li>▶ If voltage is present checking the other wires is informational only but not needed.</li> <li>▶ If voltage is not present checking the other wires one at a time would be needed.</li> </ul> </li> <li>&gt; Check each loose wire in AC mode to <b>C</b> on circuit board. <ul style="list-style-type: none"> <li>▶ Good voltage is .03 -.3VAC leaking voltage is not the issue.</li> <li>▶ Acceptable can be up to .7VAC with moderate success.</li> <li>▶ Some units have worked with up to 1.2VAC with occasional success.</li> <li>▶ Voltage over 1.2VAC needs to be addressed.</li> </ul> </li> </ul>	Automatically clears after an unresponsive system component (device) responds to any inquiry.
124	Service Urgent	Tstat Lost Communication To Smarthub	<p>The thermostat has lost communication with a system component for more than three minutes. System component has lost communication with the thermostat.</p> <p>Check the wiring connections between components.</p> <p>Ohm wires.</p> <p>Cycle power.</p> <p>Any component that is miss-wired may cause a false component code to be shown on system component.</p> <p>Disconnect all wiring to other system components and check communication one at a time.</p> <p><b>NOTE:</b> <i>When using a float switch, use isolation relay to break common wire to outdoor unit. For testing purposes, remove float switch from the circuit</i></p> <p>This alert code stops all associated system operations and waits for a heartbeat message from the system component that is not communicating.</p>	Automatically clears after communication is re-established with applicable system component (device).

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Alert Code	Priority Condition	Actual Displayed Alert Text Under Dealer Control Center > Notifications	Component or System Operational State and Troubleshooting Tip	How to Clear Alert Code
125	Service Urgent	Control Hardware Problem	<p>There is a hardware problem on a system component control. There is a control hardware problem.</p> <p>In system using Comfort Sync® zoning, the system will remain in non-zone mode (all dampers open) for five minutes after priority condition no longer exist.</p> <p>In systems using an Equipment Interface Module, remove jumper if present on indoor unit between <b>R</b> and <b>W2</b>.</p> <p>If none of the above tips are applicable, then replace the control if the problem prevents operation and is persistent.</p>	Automatically clears five minutes after the issue no longer exists.
130	Service Urgent	Configuration Jumper Missing	<p>Configuration jumper missing on equipment interface module.</p> <p>Install the missing jumper.</p> <p>Set as heat pump, furnace control or air handler control.</p> <p><b>NOTE:</b> <i>This is applicable in non-communicating applications only.</i></p>	Automatically clears after the missing or incorrectly installed jumper is installed or corrected.
132	Service Urgent	Device Control Software Fault	<p>System component control software is corrupted.</p> <p>Recycle power.</p> <p>If failure re-occurs, replace the system component control.</p>	Manual system power reset is required to recover from this alert code.
180	Service Soon	Outdoor Temperature Sensor Problem	<p>The thermostat has found a problem with the outdoor temperature sensor. In normal operation after system component control recognizes sensors, the alert code will be sent if valid temperature reading is lost.</p> <p>Compare outdoor sensor resistance to temperature / resistance charts in unit installation instructions. Replace sensors pack if necessary.</p> <p>At the beginning of (any) configuration, furnace, air-handler control or equipment interface module will detect the presence of the sensor(s).</p> <p>If detected (reading in range), appropriate feature will be set as 'installed' and shown in the 'About' screen.</p>	Automatically clears upon configuration, or sensing normal values.
310	Service Soon	Discharge Air Temp Sensor Problem	<p>There is a discharge air temperature sensor issue.</p> <p>Confirm there is no short or open circuits in the Allied Air Comfort Sync® thermostat connections to any of the other components in the communication system.</p> <p>Compare discharge air temperature sensor (DATS) resistance to temperature / resistance charts in system component installation instruction.</p> <p>Replace discharge air sensor if necessary.</p> <p><b>NOTE:</b> <i>Issues with a DATS connected to a damper control module or equipment interface model will not generate an alert code.</i></p>	Automatically clears 30 seconds after condition is detected as recovered or after system restart.

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345	Service Urgent	Relay O Failure	<p>The <b>O</b> relay on the system component has failed. Either the pilot relay contacts did not close or the relay coil did not energize. Possible <b>O</b> relay / stage 1 failure.</p> <p>Pilot relay contacts did not close or the relay coil did not energize. Replace system component (device) control.</p> <p>If error is applicable to any Allied Air variable capacity outdoor unit, the outdoor control will need to be replaced.</p>	Automatically clears after the fault recovered following reset.
347	Service Urgent	ID or EIM Relay Y1 Fault	<p>Allied Air Comfort Sync<sup>®</sup> thermostat sends a <b>Y1</b> compressor demand to the indoor control requesting it to relay the demand to the outdoor unit. The indoor unit communicating control will verify the presences of 24VAC between the <b>Y1</b> and <b>C</b> on its terminals. If it does not detects the presences 24VAC, it will trigger alert code 347.</p> <p>Possible cause for alert code 347 is <b>Y1</b> relay on the applicable system component has failed. Either the furnace pilot relay contacts did not close or the relay coil did not energize. System operation will stop. Possible <b>Y1</b> relay / stage 1 failure. Furnace pilot relay contacts did not close or the relay coil did not energize.</p> <p><b>NOTE:</b> <i>There is no input back to the applicable system component control.</i></p>	Automatically clears after reset and <b>Y1</b> input sensed.
380	Service Urgent	EIM Interlock Relay Fault	<p>Interlock relay failure (furnace or air handler modes only). Interlock relay is energized, but input is not sensed after three seconds. There will be no heating or cooling due to this alert code – moderate condition. De-energize interlock relay and energize after five minutes if demand is still present – critical condition.</p>	Automatically clears after fault recovered.
381	Service Urgent	EIM Interlock Relay Stuck	<p>Interlock relay stuck (furnace or air handler modes only). Interlock relay continuously sensed (with relay off). There is no heating and cooling operation – moderation condition. After 10 minutes if event still exist it will be escalated to priority condition service urgent.</p>	Automatically clears 30 seconds after fault clears.
382	Service Urgent	EIM Relay W1 Fault	<p>Relay <b>W1</b> failure (furnace or air handler modes only). <b>W1</b> relay is energized but input is not sensed after three seconds.</p>	Automatically clears when W1 relay input is sensed.

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Alert Code	Priority Condition	Actual Displayed Alert Text Under Dealer Control Center > Notifications	Component or System Operational State and Troubleshooting Tip	How to Clear Alert Code
418	Service Soon	OD EIM W Output Hardware Fault	<p>There is a faulty <b>W</b> output circuit.  <b>W</b> terminal is energized while in cooling mode.                      Possible cause may be a stuck closed relay on the control, or something external to the control that is energizing <b>W</b> terminal when it should not be energized.                      Disconnect any wiring from the <b>W</b> terminal.                      If 24VAC is still present on the terminal, then it is a stuck relay.                      If 24VAC disappears, then there is a need to check any of the wires hooked up to the <b>W</b> terminal.</p>	Automatically clears after fault signal is removed.
419	Service Urgent	OD EIM W Output Hardware Fault Lockout	<p>The <b>W</b> output has reported more than five errors.                      The system will shut down the outdoor unit.                      The <b>W</b> output (alert code 418) on the outdoor unit has reported more than five strikes.                      Disconnect thermostat wire from <b>W</b> and verify there is no 24VAC on the <b>W</b>.                      If 24VAC is present, replace the outdoor control.</p>	Automatically clears after power recycled.
420	Service Soon	AH EIM Defrost Out Of Cycle	<p>The heat pump defrost cycle has taken more than 20 minutes to complete.                      Defrost cycle lasts longer than 20 minutes.                      Check heat pump operation.                      This is applicable only in communicating indoor unit with non-communicating heat pump.</p>	Automatically clears when <b>W1</b> signal is removed.
421	Service Urgent	OD EIM W External Miswire Fault	<p>The <b>W</b> output terminal on the outdoor unit is not wired correctly. Voltage sensed on <b>W</b> output terminal when <b>Y1</b> out is deactivated.</p>	Automatically clears once voltage is not sensed on output or power is cycled.





